

## TEMPERATURE CONTROLLER

	ON-Panel mounting						In-Panel mounting			
	E5C2	E5CB	E5GC	E5CC	E5EC	E5AC	E5DC	EJ1N	NX-TC	
Size [mm]	48x48x86	48x48x60	48x24x90	48x48x60	48x96x60	96x96x60	22.5x96x85	31x95x109	12x100x80	
Picture	0:1	2000 2000 2000 2000 2000 2000 2000 200	1300	280-1	280- 1 279- 1 2 39-	268	88			
Purpouse	Easy to use approach and	lower product cost	If more performance and flexibility are needed E5_C platform is the right answer.				Bigger machines where multi-loop features is needed			
Target application	Shrinking ovens, Burners, E	<u> </u>	Small size sealing machines ,Welding machines for PVC doors, Ovens				Extruders, vertical/horizontal sealing machines, thermoforming.			
Wiring terminals	Screw		Screw, Screwless Screw, Pus				Screw, Push-in Plus	Screw, Screwless	Push-In Plus	
PV Character height	-	16mm	10.5mm	15,2mm	18mm	25mm	8.5mm	-	-	
N° of display	-	2	2	2	3	3	2	-	-	
Sensor input type	t/c, Pt10	t/c, Pt100 t/c, Pt100, analog linear (current, voltage)						t/c, Pt100		
Potentiometer input	- •							-		
n°of loops	1							2,4		
Control algorithm	PID, ON/OFF									
SP programmer	-							-		
PRR Valve control			•			-				
Autotuning method	-	AT		AT,ST					AT, A.I.	
Control output type	R	R, Q			R, Q, C			Q,C	Q, C	
N° Alarm output	-	1R	2R	3R		4R	2R	2T, 2Q	-	
Sampling period	-	250 ms	50 ms					250 ms	50 ms	
Power supply	100240VCA	100240VCA 100240VCA, 24VCA/DC						24VDC		
Event input	-	-	max 2	max 4	max 6		1	max 2	-	
Transfer output	-	-	•	•	•	•	•	•	-	
Load diagnistic	-	-	•	•	•	•	•	•	•	
Remote SP	-	-	-	•	•	•	-	•	-	
Logic operation	-	-	•	•	•	•	•	-	-	
RS-232	-	-	-	-	-	-	-	•	-	
RS-422	-	-	-	-	-	-	-	•	-	
RS-485	-	-	•	•	•	•	•	•	-	
Serial protocol	-	-	Modbus RTU, Compoway-F						-	
NT-link	-	-	-	-	-	-	-	•	-	
Ethernet-IP	-	-	-	-	-	-	-	-	•	
EtherCAT	-	-	-	-	-	-	-	-	•	
Devicet-NET	-	-	-	-	-	-	-	•	-	
Setting SW tool	-	Thermo Mini	CX-Thermo						-	
Programming cable	-	E58-CIFQ2	E58-CIFQ2 E58-CIFQ1						-	

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## Knowledge base

PV Present temperature Value

Mathematical method to define Proportional, Integal, Derivative parameters value **Autotuning** 

Continuous autotuning algorithm based on Artificial Intelligence skills A.I.

Digital inputs used to activate some controller features like change SP, RUN/STOP status... **Event input** 

**Transfer output** Linear output able to transmit temperature value to another device

Load diagnostic Control proper functionality of the heaters and/or connected Solid State Relay/Contactor measuring amout of

current via Current Transformator

Remote SP Set Point can be changed via linear current signal and not anymore with front panel keys

**Logic Operation** Basic ladder programming logic like PLC. To be used CX-Thermo Software is needed.

Used to measure position feedback from motorized valve Potentiometer input

SP programmer Allow to program several SP steps in order to manage complex temperature profiles

Modelli PRR Dedicated control algorithm designed to control "position proportional valve"

Thermo Mini Free setting software for E5CB series only

Setting software for programming E5\_C series. It can be ordered as stand alone version or as part of CX-One package CX-Thermo

Would you like to know more?



**2** +31 (0) 23 568 13 00

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