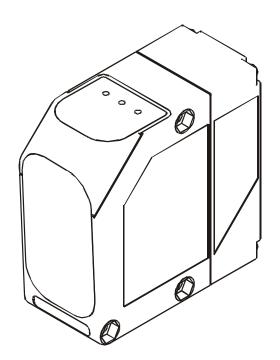


Mounting and operating instructions SmartRange



FT 90 ILA Distance measuring device FT 91 ILA Distance sensor FR 90 ILA Reflector distance measuring device FR 91 ILA Reflector distance sensor



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Signs and Symbols

Warning



This symbol signals passages in the manual which must be observed at all times. Non-compliance can cause injuries or material damage.

Warning Laser



Π

This symbol appears in front of warning passages concerning the danger of laser beams.

Information

This symbol signals passages with useful information.

Safety information



It is essential that this manual is read, thoroughly understood and observed before setting the Fx9xILA sensor into operation. The Fx9xILA sensor may only be connected, mounted and adjusted by qualified personnel. Interventions and alterations to the device are not permissible! The Fx9xILA sensor is not a safety component as described by EU machine directives.



In set-up mode, the Fx9xILA complies with laser protection class 2 according to IEC 60825-1.

The technical requirements comply with EN 60947-5-2, 2000 edition.

In running mode, the Fx9xILA works with a laser of protection class 1



Never look into the path of the laser. Do not suppress the reflex to close the eyelids. Gazing into the beam path for longer periods can damage the retina of the eye.

When mounting the sensor, ensure if possible that the beam path is sealed off at the end.

The laser must not be directed at people (head height).

When aligning Fx9xILA, ensure that there are no reflections on reflective surfaces.

Should the safety label on the Fx9xILA sensor be partly covered due to its installation position, other safety labels are to be positioned on visible parts of the sensor. When applying the new safety label, make sure that you cannot look into the laser beam whilst reading it.





I. Description of device

FR90ILA / FR91ILA (measurement of distance to reflector)

The **SmartRange** sensors **FR90ILA and FR91ILA** are optical distance measuring devices which detect the distance to a reflector down to the millimetre in seconds. The measured values are made available via integrated digital standard interfaces.

The sensors operate according to the principle of pulsed time of flight measurement.

They are particularly suitable for use in applications involving the positioning of cranes, high bay stackers as well as in high-rise and small-parts warehouses. The **FR90ILA** and **FR91ILA** devices differ in performance data (see the chapter on technical data).

FT90ILA / FT91ILA (measurement of distance to object)

The **SmartRange** sensors **FT90ILA and FT91ILA** are optical distance measuring devices which measure the distance down to the millimetre in seconds. The measured values are made available via integrated digital standard interfaces.

The sensors operate according to the principle of pulsed time of flight measurement.

They are particularly suitable for use in many applications in automation technology where parts must be detected or measured over long distances. The **FT90ILA** and **FT91ILA** devices differ in performance data (see the chapter on technical data).

SmartRange sensors are equipped with the following:

- LCD display and 3 buttons for complete on-site set-up
- RS422 interface
- SSI compatible interface (GRAY or BIN, 24 or 25 bit)
- 2 signal outputs and an error and plausibility output
- Bus communication with external bus adapter
- One 4 to 20 mA analogue output (only with FT90ILA und FT91ILA)

Appropriate use

SmartRange sensors are optical measuring systems for the measurement of distances and must only be used for this purpose.

NEVER use these sensors in applications where human safety is at risk.

Laser safety information

The sensor is equipped with a red light pilot laser, laser safety class 2, for alignment purposes. The measuring laser is an infrared laser belonging to laser safety class 1.

Running mode: Laser safety class 1 Set-up mode: Laser safety class 2

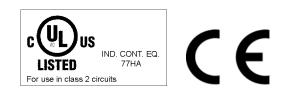
Never look into the beam !

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser Notice No. 50 dated June 24, 2007

Contents of delivery

The following is supplied in the standard delivery:

- SmartRange sensor Fx9xILA
- Operating manual









Wave length λ : Maximum power P_{max}: Impulse duration t_p: IEC 60825-1

650 nm 3 mW 0.3 μs, T: 1 μs



II. Commissioning / operating

Connection

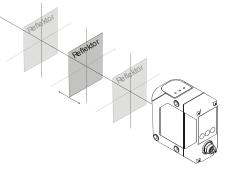
Once the device has been connected to the power supply, the display shows the measured value currently detected should an object / reflector be in the path of the beam. The green "POWER" LED lights up.

Aligning FR9xILA (measurement of distance to reflector)

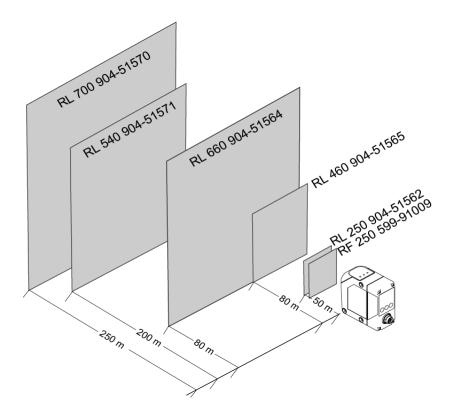
It is possible to align the device over a max. distance of approx. 50 m using the integrated red light pilot laser (see chapter operating).

For larger distances, the aligning aid listed in the accessories is to be used. This aligning aid, makes it easily possible to check the position of the red light pilot laser spot on the reflector at very long ranges (\geq 100 m). When aligning, first check that the light spot is in the centre of the reflector at a very short distance (e. g. \leq 1 m). The reflector is then moved to its final position with the longest range and the position of the light spot is checked again and adjusted if necessary. Finally, check the position of the light spot again close-up. The light spot must always be in the centre of the reflector whatever the position.

The fine adjustment set, available as an accessory with part no. 599-91003, can be used for finer adjustment.



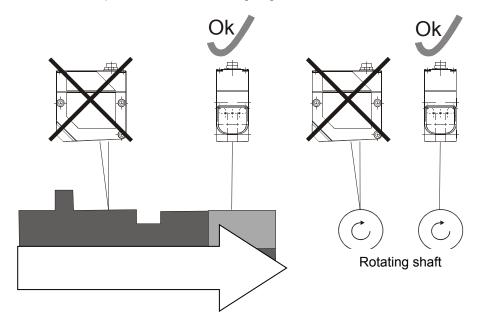
Different reflector types are available according to the distance range required. Only use the reflectors specified below.



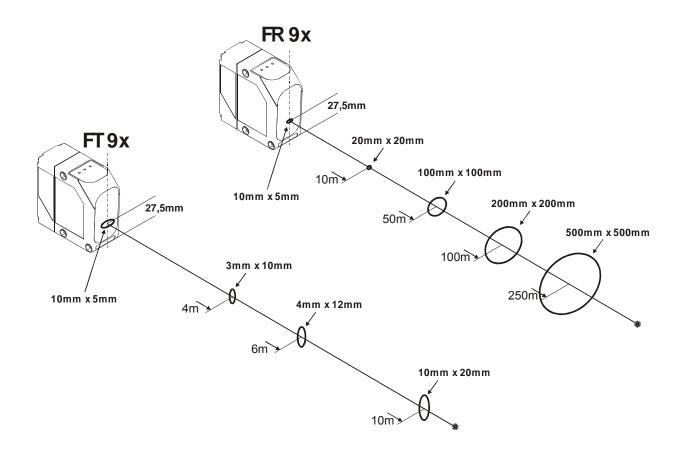


Aligning FT9xILA (Measurement of distance to object)

Alignment can be carried out with the aid of the integrated visible pilot laser (see chapter "Operation"). The fine adjustment set, available as an accessory with part no. 599-91003, can be used for finer adjustment. Observe the information pictured below when aligning the devices.



Dimensions of light spot Fx9xILA





III. Operation

The **Fx9x SmartRange** sensors are equipped with an LCD display and 3 operating buttons which control all instrument functions. All parameters can be adjusted and measured values can be read via the integrated serial interface using PC software or your own special application programme. (Parameters of RS422 interface can only be altered on the device)

In measuring mode:



the text "DIST mm" or "DIST INCH" (depending on unit selected) and the actual measured value are displayed on the screen.

Button	Name	General operating functions
9	Enter button	General:Selects function and switches one menu level down –orrecords value and switches one menu level up
		In operating mode: Switches to menu level (If password function is active, switches to password entry. Measuring mode remains active until correct password has been entered). When editing e.g. switching points: switches cursor position from right to left or ends entry when cursor is at the far left.
0	Right arrow button	General: scrolls to the next function (right), or increases current digit by 1 when editing. In "QuickSet" menu, it enables the teach-in of Q2 In measuring mode, press this button to make the display light up.
0	Left arrow button	General: scrolls to the next function (left), or reduces current digit by 1 when editing In "QuickSet" menu, it enables the teach-in of Q1 In measuring mode, press this button to make the display light up.
	ESCape function Left and right arrow buttons simultaneously	Cancels active function and switches to next menu level above (important: buttons must be pressed <u>simultaneously</u> , previous value is maintained unaltered)

The three operating buttons have the following general functions

Selecting menu items:

Menu items are displayed in two forms:

- 1. < Menu item > , with this display, it is possible to switch to another menu item with (), or select the menu point with
- 2. \rightarrow Menu item , with this display, the **O** keys can be used to alter the value.

Note:

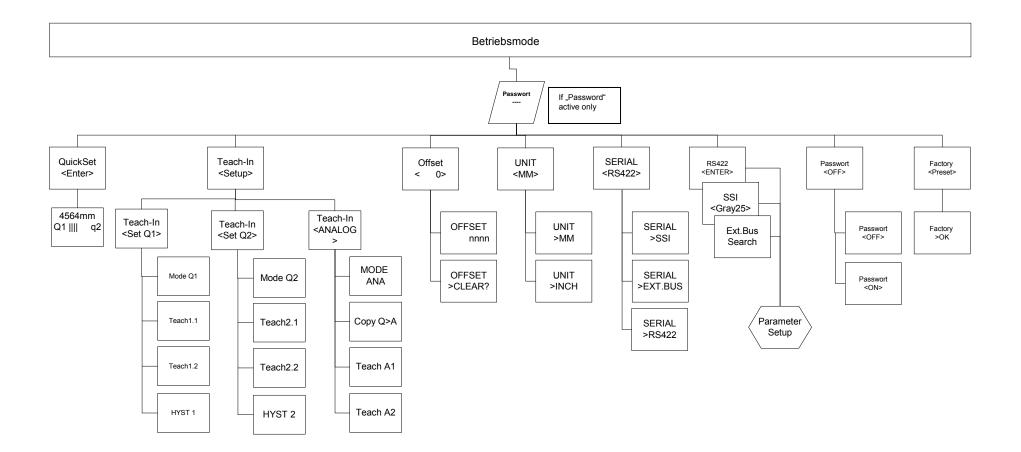
The red pilot laser and the display's background lighting are always active in set-up mode.

When the sensor is switched on, the following message appears for approx. 2 sec.: The software revision number must always be quoted when contacting the manufacturer with technical queries.





Menu structure





Operating mode (<u>DIST mm</u>)

When in operating mode, "<u>DIST mm</u>" or "DIST INCH" appears in the first line, depending on the active unit, and the current measured value is displayed in the second line.

When the **O** buttons are pressed, the screen lights up.

QuickSet

The current measured value is displayed in the top line. In the centre of the bottom line, the energy value is displayed as an alignment aid in the form of a bar graph.

Q1 and Q2 can be "taught" directly by pressing the appropriate button

(Teach function not if SSI mode is active.)

Depending on the selected mode of signal outputs (see Teach-in menu), the rising or falling edge of the signal output is taught with the set hysteresis in "Single switching" mode. In "Double switching" mode, the teach point marks the centre of the switching points positioned 100 mm symmetrically either side (= rising or falling edge) with the set hysteresis.

These display symbols have the following meaning:

Q1 = output 1 **ON**; **q1** = output 1 **OFF**

Q2 = output 2 ON; q2 = output 2 OFF

(also indicated by yellow LEDs on the front of the device) Quit the menu with the Enter button or ESCape function.



Example: QuickSet menu; current measured value 4564 mm, Q1 ON, Q2 off, receiving energy approx. 50 %

Unit (<u>mm</u>)

Unit makes it possible to choose between millimetres and inches as the display and output unit. The inch display and output via the interface is in 1/10 MIL or *100 Inch (1 MIL = 1/1000 inch), i.e. display value: "123456" (/100 Inch) corresponds with 1234.56 inch or 1234560 MIL.

Serial Select (RS422 / SSI / EXT_BUS)

With **Serial Select** it is possible to select the interface from <u>RS422</u>, SSI1/10, SSI1/8 -compatible or EXTernal BUSadapter. When EXT BUS is selected, "SEARCH BUS ..." appears in the display until the connection is established. (Bus adapters are available as accessories). Once the connection has been successfully established, the above-mentioned text disappears. If the connection cannot be established, the text remains in the display and the process must be cancelled with the ESCape buttons and the process can be restarted once electrical connection has been restored.

RS422 or SSI-compatible or BUS-ADDR (RS422 / SSI / EXT_BUS)

Depending on the setting made in **Serial Select**, the appropriate interface parameters are displayed or altered. The following settings are possible: (delivery status = <u>underligned</u>)

•	RS422 Baud rate: 4.8	3 or 9.6 or 19.2 or 38.4 or 57.6 kBaud
		or <u>7</u>
	Stop bit:	<u>1</u> or 2
	REPEAT or SINGLE:	REPEAT means that the sensor continuously sends measured data via the serial
		interface without waiting for a request. In SINGLE mode, a string of measured data
		is only supplied on request
٠	SSI:	1/10 = LSB = 0.1 mm (10MIL) or 1/8 = LSB = 0.125 mm (8MIL)
	Different codes:	BINARY24 or BINARY25 or GRAY24 or GRAY25 are possible
•	BUS-ADDR: Address for extern	al
	bus adapter:	Here it is possible to adjust the address for the external bus adapter, e.g.
	bus adapter.	Profibus. The address range stretches from <u>3</u> to 124. The addresses 0-2 are as a rule reserved for the Profibus master and are therefore disabled.

The factory setting must be selected for connection with ProgSensor! (original PC Software)



OFFSET (<u>0</u>)

An offset value can be entered or taught in the value range +/-100,000 mm (or corresponding inch value). The measured value is then increased or reduced by the programmed offset value, depending on the preceding sign. This can compensate a mounting position which does not correspond with the zero point of the device. If an offset value is taught, it is automatically given a negative sign when adopted, i.e. the teach-in position corresponds with the zero point. Delivery status = 0 mm. (The preceding sign can also be set manually). The offset value can be set back to "0" with the "CLEAR" function.

Example:	Actual distance:	3000 mm
-	Offset value:	- 1200 mm
	Output value:	1800 mm

TEACH IN (Delivery status = Limit value of measurement range)

	Qx single switching				
	Qx single switching				
	Qx double switching				
	Qx double switching				
Teach-in or ma	anual input of switching points is possible				
Hysteresis:					
Analogue ou	Analogue output 4 to 20 mA (only FT9x detector)				
<u>Mode 1, rising characteristic curve</u>					
Mode 2, falling characteristic curve					
COPY Q => A: Q1 & Q2: Switching point Q1.1 becomes 0 % point (A1); Q2.1 becomes 100 % (A2) of the analogue characteristic. Q2 & Q1: Switching point Q1.1 becomes 100 % (A2) point; Q2.1 becomes 0 % (A1) of the analogue					
characteristic. TEACH A1 A2: Teach-in of 0 % (A1) and 100 % points (A2) or manual input possible.					
A minimal distance of 300 mm between points A1 and A2 must be observed.					

Editing:

When the teach-in function has been completed with \bigcirc , the value measured at this moment is adopted and the device switches one menu level up.

If the teach-in function is ended with one of **O**, the edit mode is activated. The cursor flashes below the digit on the far right-hand side which can be increased or reduced by 1 using the **O** buttons.

The G button is used to switch to the next digit to the left and each digit can now be altered. Once you have reached the last digit on the left-hand side, press G again to adopt the manually edited value and switch one menu level up.



FACTORY PRESET

All settings are reset to delivery status.

PASSWORD (OFF)

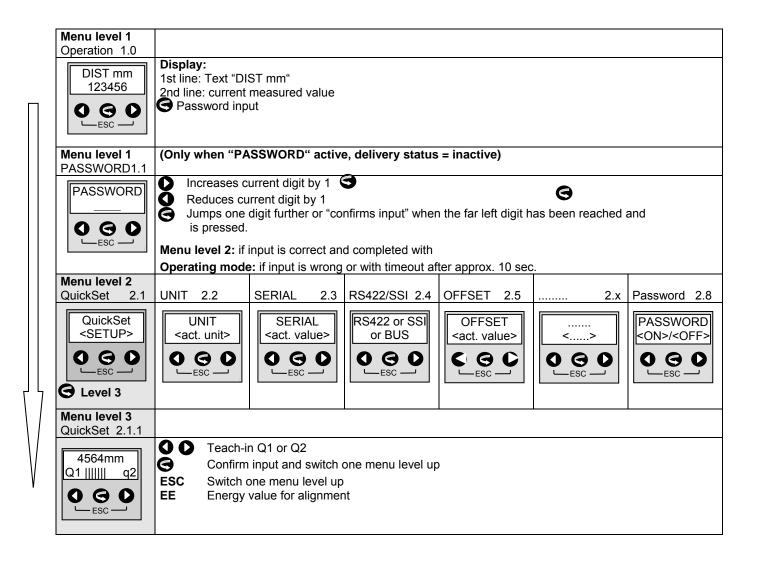
Activate or deactivate password entry. Delivery status = inactive (OFF).

The password is permanently "1234" and cannot be changed.

When the device is set to "Password ON", it is only possible to quit operating mode when 1234 has been entered as password.

Measuring mode continues in the background whilst the password is being entered. Should no entry be made in the password input menu over a period of approx. 10 seconds, operating mode reappears on the display.

Operating example for menu: QuickSet





IV. Commands via the serial interface (RS422 protocol)

All commands have the following structure: <STX><Command><[Data]><EOT>

All commands are answered by Fx9xILA as follows:

<NAK> = the command was not recognised or the data is outside the limit values.

or **<ACK>** = the command was recognised and executed, the command requires no return data. or

<Data> = the command was recognised and the requested data has been sent.

Definitions:

= start transmission	i = 02h = CTRL B
= end of text	= 04h = CTRL D
= no acknowledge	= 15h = CTRL U
= acknowledge	= 06h = CTRL F
= 3 digit command	(ASCII text)
e numbers (ASCII tex	xt)
command+data) space	ces and capitals/small letters are ignored.
	 = end of text = no acknowledge = acknowledge = 3 digit command e numbers (ASCII text)

User commands and their meaning

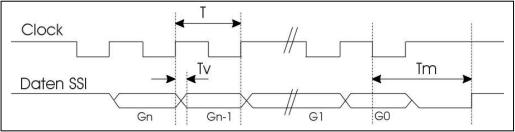
Comm	Name	Data to Fx9x	Data from Fx9x	Meaning
and				
"GAP"	get all parameters	-	all parameters in text format:	all parameters of Fx9x are read:
				X.XX: Revision no.
			"Fx9xILA \$Revision X.XX\$"	YYYY: User offset
				[mm] or [10 MIL]
			"pilot is on/off/xx seconds on"	AA: "ON"=HIGH output,
				"OFF"=LOW output
			Uart mode	BB: Mode:
				"0" = Output off,
			"Q1: AA MODE= BB	"1" = 1 Switching point
			LIMIT1=CC LIMIT2=DD	"2" = 2 Switching points
			HYST= EE INV=ON/OFF"	CC: Switching point 1,
				Offset12000+Offset
			"Q2: AA MODE= BB	<i>DD</i> : Switching point 2,
			LIMIT1=CC LIMIT2=DD	Offset12000+Offset
			HYST= EE INV=ON/OFF"	EE: Hysteresis, 0 to 254 [mm]
				GG: Unit of meas., "10 MIL"
			(proximity switch only : "Qana:	or "MM"
			VALUE=FF LIMIT1=CC	DDD : Error status:
				FF: Analogue value, 0 to 4095
			INV=ON/OFF)	Output of error status, with D="0":
				no error D="1":error:
				D7: Transmitter faulty
			"output = GG "	D6: Receiver blinded or faulty
				D5: Temperature warning:
			"offset = YYYY"	T < -10°C or T > +70°C
			necessard die /en ebled"	D4: Target out of range or
			"password dis/enabled"	transmitter faulty
			Error Status - DDDDDDDD	D3: Temperature error: T > +80°C
			"Error-Status = DDDDDDDD	D2: Supply voltage too low
				D1: PLL unlocked
			1.01/	D0: always "0"
"ECM"	execute continuous	-	ACK	continuous measurement output is
	measurement			set and triggered by the next
000				request for measured values
"GDB"	get energy	-	Energy value –0 to -120dB	indicates the amount of receiving
			"	energy
"GNR"	get serial number	-	"XXXXXXXXX"	Serial no. is emitted as ASCII test
				(max. 24 characters).



"GTE" get temperature - "±DDD" DDT: Transmi 76543210 no e D7: Transmi D6: Receive D5: Temper T < -10 D4: Target of transmi D2: Supply D1: PLL unit D0: always of DDD = inter	er blinded or faulty ature warning: I°C or T > +70°C but of range or tter faulty ature error: T > +85°C voltage too low ocked
"GTE" get temperature - "±DDD" D7: Transminition D6: Receive D5: Temper D7: Transminition T D8: Receive D5: Temper D7: Transminition T D8: Receive D6: Receive D9: Transminition T D1: PLL unlition D0: always for the second seco	itter faulty itter faulty ature warning: $^{\circ}$ C or T > +70°C but of range or tter faulty ature error: T > +85°C voltage too low ocked $^{\circ}$ ernal temperature in °C
"GTE" get temperature - "±DDD" D6: Receive D5: Temper T < -10 D4: Target of transmi D3: Temper D2: Supply D1: PLL unit D0: always f "±DDD" DDD = inter	er blinded or faulty ature warning: PC or T > +70°C but of range or tter faulty ature error: T > +85°C voltage too low ocked "0" ernal temperature in °C
"GTE" get temperature - "±DDD" D5: Temper T < -10 D4: Target of transmi D3: Temper D2: Supply v D1: PLL unit D0: always f "±DDD" DDD = inter	ature warning: PC or T > +70°C put of range or tter faulty ature error: T > +85°C voltage too low ocked '0" ernal temperature in °C
"GTE" get temperature - "±DDD" T -10 T -10 D4: Target of transmit D3: Temper D2: Supply D1: PLL unlu D0: always of transmit "T - "±DDD" DDD = inter	<pre>P°C or T > +70°C but of range or tter faulty ature error: T > +85°C voltage too low ocked '0" ernal temperature in °C</pre>
"GTE" get temperature - "±DDD" D4: Target of transmited transmi	out of range or tter faulty ature error: T > +85°C voltage too low ocked '0" ernal temperature in °C
"GTE" get temperature - "±DDD" DDD = inter	tter faulty ature error: T > +85°C voltage too low ocked <u>'0"</u> ernal temperature in °C
"GTE" get temperature - "±DDD" DDD = interpre	voltage too low ocked '0" rnal temperature in °C
"GTE" get temperature - "±DDD" DDD = interpre	voltage too low ocked '0" rnal temperature in °C
	"0" rnal temperature in °C
"GTE" get temperature - "±DDD" DDD = inte	ernal temperature in °C
C//E" activersion Evoy "Devision V VV"" Cofficient	are version is sent
	commands are sent in
	text format
get commands "ICM" input continuous "0", "1" ACK Measure	ement mode setting:
	inuous measurement
	1" = output of single
	surement values
	g offset in [mm] or
-48000+48000	[INCH * 100]
"IH1" input hysteresis Q1 "000" "254" ACK Setting	hysteresis around
or switching p	points of Q1 in [mm] or
	INCH * 100]
	eresis around switching
or points of (Q2 in [mm] or [INCH *
"IL1" input limit Offset ACK Setting the	100]
	first switching point of Q1 in [mm]
	r [INCH*100]
48000+Offset	
	first switching point of
	Q2 in [mm]
	r [INCH*100]
48000+Offset	
	nity switch only:
	% point of analogue
	characteristic
"IL4" input limit Offset ACK Setting sec	cond switching point of
	Q1 in [mm]
	r [INCH*100]
48000+Offset	
	cond switching point of
	Q2 in [mm]
	r [INCH*100]
48000+Offset	
	mity switch only
	0% point of analogue
	haracteristic
"IM1" input mode Q1 "0", "1", "2" ACK "0" = inac	tive, "1"= 1 switching
"O" – "	point, 2 switching points
	tive, "1"= 1 switching
	point,
"2" = "	2 switching points
	mity switch only
" Q analogue "0"= C	Q, "1"=Q inverted
,IN1" input norm Q1 "0", "1" ACK "0"= C	Q, "1"=Q inverted
"IN2" input norm Q2 "0", "1" ACK "0"= C	Q, "1"=Q inverted
	= Pilotlaser off
	= Pilotlaser on
	ration, "1" = stand-by
	r measured value with
measurement / single m Execute sing. m.	neasurement output

<u>Mounti</u>	ng and operating i	nstructions		
"EPW"	page / execute parameter	-	ACK	Parameters are stored
	write			

Timing SSI compatible interface



T = Duration of clock signal, minimum 2 μ Sec = 500 kHz, max. 13 μ Sec = 77kHz Tv = Delay time max. 360 ns

Tm = Minimum time between last rising edge and reloading of SSI approx. 24 µSec.

Gn = MSB (here Gray Code)

24bit transmission: G1 = second LSB, G0 = LSB

24+E transmission: G1 = LSB. G0 = Error bit

25bit transmission: G1 second LSB, G0 = LSB

Attention:

With SSI compatible transmission, data is updated in synchronization with the readout cycle. The data is as upto-date as the time interval between two readouts. An intermittent readout is therefore recommended. After a longer readout interval, the data contents of the first readout can be "out-of-date" and should be ignored.

V. Error messages

In the event of errors, corresponding error messages appear on the display and the error outputs Qs and Qp (active low) are set according to the following table. The error status can be questioned via the "GSI" command. In principle, a combination of several errors can exist. e.g. too low a supply voltage can cause a counter error. In this case the "GSI" command would report "00000110" (via RS422)

Error message on LCD	Output lor QS		Answer to "GSI" command (get error status)	Meaning		
"BLINDING"	active		"01000000"	External light too strong or internal error		
"LAS.ERR."	active	active	"10000000"	Measurement laser faulty		
"LOW VOLT"	active	active	"00000100"	Error in supply voltage: voltage too low (or error in measurement of supply voltage)		
"NO VALUE"			"00000000"	First measurement after switching-on not yet ready. This message disappears after a short time.		
"SEARCH BUS"			Not possible	Connection to the external bus adapter lost. The sensor automatically tries to restore the connection. This message disappears should connection be restored.		
"PLL UNLOCKED"	active	active	"00000010"	Counter error		
	active		"00100000"	Temperature warning (below -10°C or above 70°C)		
"OVERTEMP"	active (Laser off!)	active (Laser off!)	"00101000"	Temperature too high (above 85°C inside); Measurement switched off!		
"Dist (mm) >Maximum"		active	"00010000"	No target in range or sensor badly aligned		



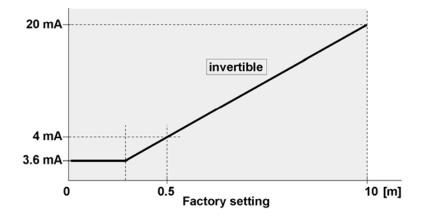
VI. Technical data (typ.)

	Distance meas	Reflecto	or device		
	FR90ILA-S2-Q12	FT90ILA-S2-Q12	FR91ILA-S2-Q12	FT91ILA-S2-Q12	
Electrical data	(Reflector device)	(Proximity)	(Reflector device)	(Proximity)	
Supply voltage	18 - 30 VDC				
Residual ripple		10% ins	side Ub		
Power consumption		< 4.5 W at 2	5 degrees C		
Q1 / Q2 outputs		100 m/	A, PNP		
Plausibility output Qp		50 mA, PI	NP (N.O.)		
Service output Qs		50 mA, PI			
Protection class		II double-	insulated		
Short-circuit protection (all outputs)		γe	es		
Reverse battery protection		Ve			
Serial interface	R	,	tible (GRAY / BINAR)	()	
Bus interface			spective gateway (acc		
Maximum cable length		100	· · · · ·	····) /	
Analogue output	no	4 - 20 mA	no	4 - 20 mA	
Optical data			-		
Measuring ranges					
Reflector (specified)	0.5 m to 250 m		0.5 m to 50 m		
black 6%		0.5 m to 3 m		0.5 m to 2 m	
grey 10%		0.5 m to 7 m		0.5 m to 4 m	
white 90%		0.5 m to 10 m		0.5 m to 6 m	
Measuring laser		IR 905 nm, laser	protection class 1	0.0 111 (0 0 111	
Diameter of light spot	20x20 mm @ 10 m		20x20 mm @ 10 m	3x10 mm @ 4 m	
Pilot laser					
Switching points	red 650 nm, laser protection class 2 adjustable in 1 mm steps				
Switching hysteresis	min. 10 mm			(adjustable)	
Mechanical data		()			
		00	10		
Dimensions		93 mm x 93 i			
Weight		approx			
Vibration / shock	10.1	EN 609		<i>c</i> , ,	
Ambient operating temperature	-10 to +50		to +50 in continuous	operation)	
Storage temperature			grees Celsius		
Protection		IP	•.		
Connection	12-pin connector, M16				
Housing material		ABS shock	k-resistant		
Measured values					
Resolution (output of meas. values)	0.1 mm or 0.125 mm	0.1 mm or 0.125 mm	0.1 mm or 0.125 mm	0.1 mm or 0.125 mm	
Repeatability	+/- 2 mm	+/- 4 mm	+/- 4 mm	+/- 5 mm	
Linearity	+/- 3 mm 1)	+/- 8 mm	+/- 5 mm 1)	+/- 10 mm	
Response time	12 ms	12 ms	12 ms	12 ms	
Temperature drift			< 0.5 mm/K	< 0.5 mm/K	
	< +/- 5 mm absolute	< +/- 5 mm absolute			
Thermal response	SSI: 1.4 ms (SSI cycle 80 µs; RS 422 2.9 ms at 57.6 kBaud)				

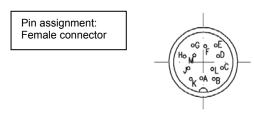
1) from 2 m



Analogue characteristic (example FT 90 ILA)



Connector pin assignment



Pin	Name	Cable type 1 (12-pin) Colour	Cable type 2 (5-pin.) Colour	Description
Α	TX+	White		RS422: Transmitter data / SSI: Data +
В	Q1	Brown	Black	Signal output Q1
С	RX+	Green		RS422: Receiver data / SSI: Clock +
D	analogue	Yellow		Analogue output 4 to 20 mA (FT9x only)
Е	Qs	Grey	Orange	Service output Qs
F	Qp	Pink		Plausibility output Qp
G	UB	Red	Brown	Ub + 18 to 30 V
Н	RX-	Black		RS422: Receiver data / SSI: Clock -
J	NC	Purple		
K	TX-	Grey/Pink		RS422: Transmitter data / SSI: Data -
L	Q2	Red/Blue	White	Signal output Q2
Μ	GND	Blue	Blue	0 V (GND)

Cable lengths, shield

Cable length RS422

The RS422 interface is defined as a reliable, serial interface in full duplex mode, with transfer rates up to 10 MBaud and a cable length of 1000 m.

Cable length SSI

The maximum baud rate for reliable data transfer depends on the cable length.

Cable length/m	< 25	< 50	< 100	< 200	< 400
Baud rate	< 500 kHz	< 400 kHz	< 300 kHz	< 200 kHz	< 100 kHz

RS422 and SSI screen

The screened connection cable (see accessories) is connected to the sensor connector and the ground terminal of the control cabinet.



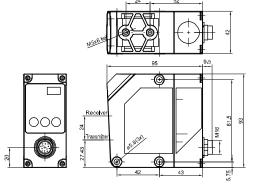
VII. Order data / Devices and accessories

Sensors FT90 ILA-S2-Q12 (Distance measuring device) FR90 ILA-S2-Q12 (Reflector distance measuring device) FT91 ILA-S2-Q12 (Distance sensor) FR91 ILA-S2-Q12 (Reflector distance sensor)	Order no. 591-91000 591-91001 591-91003 591-91002
Cables 12-wire Connection cable 12-wire, 10 m, 12-pin connector, M16, straight Connection cable 12-wire, 20 m, 12-pin connector, M16, straight Connection cable 12-wire, 30 m, 12-pin connector, M16, straight Connection cable 12-wire, 3 m, 12-pin connector, M16, 90° angle Connection cable 12-wire, 5 m, 12-pin connector, M16, 90° angle Connection cable 12-wire, 10 m, 12-pin connector, M16, 90° angle Connection cable 12-wire, 20 m, 12-pin connector, M16, 90° angle Connection cable 12-wire, 30 m, 12-pin connector, M16, 90° angle	902-51658 902-51663 902-51664 902-51659 902-51660 902-51665 902-51665
Connectors Connector plug straight, 12-pin, M16 Connector plug 90° angle, 12-pin, M16	022-50832 022-50831
Various MSP F 90 Mounting bracket Fx90 (V2A / 1.4301) MSP F 90 A Fine adjustment for mounting bracket Fx91(set of 2 pcs.) AS F 90 Aligning aid AS S7/B1 D9F-D9F Anybus Communicator 4, ProfiBus Interface PC software	599-91002 599-91003 599-91004 902-51735 599-91000
Reflectors Reflector foil RF250 Reflector RL 250 Reflector RL 460 Reflector RL 660 Reflector RL 540 Reflector RL 700	599-91009 904-51562 904-51565 904-51564 904-51571 904-51570



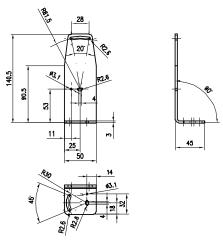
VII. Dimension illustrations

Fx9x ILA



153-00457

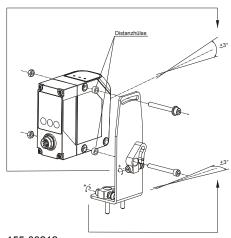
Mounting bracket (accessory)



041-13178

Fine adjustment for mounting bracket

The fine adjustment set allows a fine tuning of the Fx9x on the mounting bracket. X and Y axis can be adjusted by +/- 3Grad degrees. Mounting see picture on the right.



155-00212

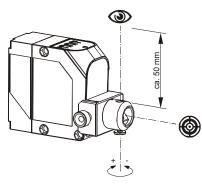
Aligning aid

The aligning aid allows to see the spot of the pilot laser at large distances.

Using the aligning aid:

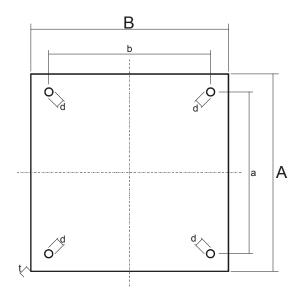
- Mount the aligning aid on Fx9x front side.
- Activate any menu item (->Pilotlaser on)
- Look into the scope window an focus the spot.

The real light spot is exactly in the same position as the visible spot displayed in the alighing aid.





Reflectors



	A(mm)	B(mm)	a (mm)	b (mm)	d (mm)	t(mm)
RF 250	250	250				0,5
RL 250	248	248	218	218	6,5	4,5
RL 460	460	460	430	430	6,5	4,5
RL 660	660	660	630	630	6,5	4,5
RL 540	540	540	510	510	6,5	6,8
RL 700	700	700	670	670	6,5	6,8



Appendix

ProfiBus, DeviceNet connector adapter

Measured value:

 Binary output:
 none

 Binary input:
 none

 Analogue output:
 none

 Analogue input:
 2 * 16bit -> (measured value in millimetres (word 0: measured value bit 0 to 15, word 1: measured value bit 16 to 32)

Error status:

Error output consisting of 16 bits

 $\label{eq:constraint} \begin{array}{l} \underline{\text{Error bits:}} \\ \hline \text{Bit 15 to Bit 8: always "0"} \\ \hline \text{Bit 7: No start, transmitter faulty} \\ \hline \text{Bit 6: Receiver blinded or faulty} \\ \hline \text{Bit 5: Temperature warning:} \quad T < -10^{\circ}\text{C or } T > +70^{\circ}\text{C} \\ \hline \text{Bit 4: No stop signal, target out of range or receiver faulty} \\ \hline \text{Bit 3: Temperature error: } T > +85^{\circ}\text{C} \\ \hline \text{Bit 2: Supply voltage too low} \\ \hline \text{Bit 1: PLL unlocked} \\ \hline \text{Bit 0: always "0"} \end{array}$

Parameters:

none

Driver files for bus adapter

The disk enclosed with the respective bus adapters contains the following driver files:

.gsd Driver for ProfiBus

.eds Driver for DeviceNet

Kontaktadressen / Contact addresses / Contacts

Deutschland

SensoPart Industriesensorik GmbH Nägelseestraße 16 D-79288 Gottenheim Tel.: +49 (0) 7665 94769-0 Fax: +49 (0) 7665 94769-765 info@sensopart.de www.sensopart.com

United Kingdom

SensoPart UK ltd. Unit 12-14 Studio 1, Waterside Court, Third Avenue, Centrum 100 Burton on Trent DE14 2WQ – United Kingdom Tel.: +44 1283 567470 Fax: +44 1283 740549 uk@sensopart.com www.sensopart.com

China

SensoPart (Shanghai) Industrial Automation Co. Ltd. 202, No. 35, Lane 1555 West Jinsjajiang Road Jiading District Shanghai, 201803 Tel.: +86 21 6901 7660 +86 21 6901 7668 Fax: +86 21 6951 6058 china@sensopart.cn www.sensopart.com

France

SensoPart France SARL 11, rue Albert Einstein Espace Mercure F-77420 Champs sur Marne Tel.: +33 1 64 73 00 61 Fax: +33 1 64 73 10 87 info@sensopart.fr www.sensopart.com

USA

SensoPart Inc. 28400 Cedar Park Blvd Perrysburg OH 43551, USA Tel.: +1 866 282 7610 Fax: +1 419 931 7697 usa@sensopart.com www.sensopart.com